

SOUTH PRODUCTION NOTES

Nov 3, 2015
3-11 shift Notes

BASF EMPLOYEES

44 Last Recordable
44 Last Lost Time

SAFETY Notes: PPE is the last line of defense to prevent an injury. Be sure to wear it. Remember eyes are priceless, eye protection is cheap.

Title V Notes: Extra effort needed to keep an eye on Trimer as we are running 4601. Stage 1 trimer readings are low for running 4601 please keep an eye on.

#1 MED / Clean for X 253:

Continuing on clean up. Must be a thorough clean up as the previous product is a major contaminant. **Will not be washing out the mixer per Justin.**

#1 RC / X253 next:

Calciner is running in reverse. Continue on clean up

#2 MED line / D 0768 SSD:

Start up MED on afternoon shift. Continue.

Only use the versal lot # ending in 3018 until we get more in pass.

#2 RC/ D 0768 SSD:

Calciner is feeding lined up to the CTO. Could not get enough suction on with both 2 and 3 running. Decided this was the higher priority. Continue. Ameriwaste scheduled to suck out line Thursday.

#3 MED line / AI 5637:

Hold for now as we are about 30 bags ahead of the calciner.

End seals will need greased once a shift.

#3 RC / AI 5637 :

Down. Holding. Could not get enough suction running to the CTO with both 2 and 3 lined up to it. Ameriwaste scheduled to suck out line Thursday. Make sure that liners are pulled down in drums or material may back up. Use Densification switch to vibrate material when drums are getting close to being full if needed.

#4 RC / D-5206:

SA machine is back up. Continue. Check syntron periodically for partial blockage.

#5 RC / Hold for refractory repair:

Cleaning is ongoing, area roped off from earlier work
Need to have the calciner top moved so that we can access the National dryer bag station. DL Page will work on shortly...
The Feed end rotolock has been dropped so that we can clean it out (it was clogged with material).
New cartridges for the Discharge end vacumax are now in the store room. Please sign out when taking.
Need a WO to reinstall feed end rotolock.
WOW for the 5A blowdowns again. They are still not working well

#6 RC & Dryer / D 0754:

Continue. Keep feed rate up as this is the plant's top priority. Most buggies full.

West Pfaudler / D 4601

Ferric nitrate should be here at about 4. Can start making up solution when it arrives and begin another batch.

On the new panel-view, Kirk has added a pfaudler lid pressure average in the upper left corner. It is not really giving us a good number as to the pressure in the pfaudler.

East Pfaudler/ D 0754 (ICR 220 L) next:

Continue making batches as room is available with the hopper and buggies. Should have room on afternoon. **There is an unlabeled bag on the third floor that will need to be looked at by the engineer.**
D0704 is located in the far south rail shed.
Cut back water so that there is not so much drainage (look at previous batches).
Need to possibly look at grabbing a larger drum for drainage.

6 Tank: Tank empty

7 Tank: Cleaned and rinsed

National Dryer / D-5206.

Continue feeding as material is available. Need to make sure that batches are being drained properly.
OCS calibrated the scale today
Watch buggies for leaking solution and clean up immediately.

Someone left a metal rod in the hopper for the dryer, and then a buggy was lifted and caused the rod to get jammed in the hopper.

PK Blender - hold:

PK has been washed out.

Floor has been washed down.

Dust collector can be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

DC gauge has been added to the Wonderware and has been moved over to near the weight tank.

Gauge should be reset at 3.5 and 4.25

Abbe Blender: D 5206

Will continue to make batches as able (manpower). **Run 2 batches using raws from lots 481 or 486 and then one from 490.** Make sure batches are drained properly. We had a wet batch brought over late on midnights/early day shift that left a trail of mess.

HF CD and sign in sheet are in the control room.

Operators may need a refresher on HF and procedures for running 5206.

Tower 3 / QVAM next

Tower unloaded, hold. May switch to DPT 101 sometime next week

Tower 6 / DPT 101:

Unloaded and holding.

Need to have Kirk troubleshoot when tower is under H2.

Cu-0860 repacking in screening room:

Continue repacking. Use drums off of the trailer in the shipping dock.

Need to talk with operators about changing out labels in kind. We are not using only the non-ghs lables.

Lot 348 Drums 53-56 and drums 1-4 need to be redone.

Continue with inspection and repacking/repainting of lots 341-349 and 363-369.

Be certain that every drum completed is logged.

Steam heater was turned on in screening room.

North Screener / DPT-0101:

Screening finished. Product screen working on being pulled on day shift.

South Screener / DPT-0101:

Screening finished. Product screen working on being pulled on day shift.

#2662 (west) Pill Machine /

Back together and holding

#2664 (east) Pill Machine /

Back together and holding.

TK #2 / down:

Unloaded all cars for refractory repairs.

TK #4 / Cu 0540:

Continue loading and unloading.

Milling V 2046:

Milling has been completed. Samples have been taken down to the lab.

Harrop Kiln / Al 3920:

All material is finished. Need to evaluate if we can rebuild the cars while it is down.

Building 27 Belt Filter / Cu 6081:

Continued making strikes on day shift. Need to verify that the wash water ratios are correct.

Putting excess bags in the rail shed. When receiving Copper nitrate from the North end, it will be necessary to have the suction at -5 or more on the scrubber to tanks 109/110 in order for the North end to get their prompt to send the solution.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler**
- 2) West Pfaudler/Trimer**
- 3) South Precip/Dry**
- 4) #2 RC North**
- 5) #3 MED/#3RC - Change over from Al-4126 to AL-5637**
- 6) #2 MED/#2RC**
- 7) #1 MED/#1RC - Start clean up from Al-5637 to X-253 Base**
- 8) Abbe/National Dryer/#4 RC - Run as qualified labor is available**
- 9) Reduction Towers - Adjust drums from last load of QVAM**